

**Work Order ID 61971**

Monday, September 13, 2010 11:32:56 AM



Page 1

Item ID: D3687-1

Accept



Setup Start



Revision ID:

Item Name: MOUNT

Stop



Start Date: 9/13/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 3.00

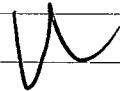


Customer:

Reference:

Approvals:

Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3687

Rev C

126



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

S 10/09/10

x3

128



Small Fab

Memo

0.00

OPEN HOLES TO CORRECT SIZE PER NCR10-330

=7 M.F 10/09/13

(3X)

129



QC

QC5- Inspect part completeness to step on W/O

0.00

S 10/09/14

(X3)

Quality Control

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Page 2

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Start



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Stop



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Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
DescriptionIdentify as per dwg & Stock Location: O78Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*Recd/Sp/15 (3)*  
*10/09/15 HJ*

*MF  
10-9-15*

# Picklist Print

Monday, September 13, 2010 11:32:56 AM

Page 1

Work Order ID: 61971



Parent Item: D3687-1



Parent Item Name: MOUNT

Start Date: 9/13/2010

Required Date: 9/13/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 08-01-15 JLM Verified By:EC  
IPP Rev:B Added Contion H-900 JLM Verified By:DD  
C: ADDED QC6 10.09.09 JLM VERIFIED BY DD

IPP REV

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3687-1



Manufactured

No

Each 3.0000

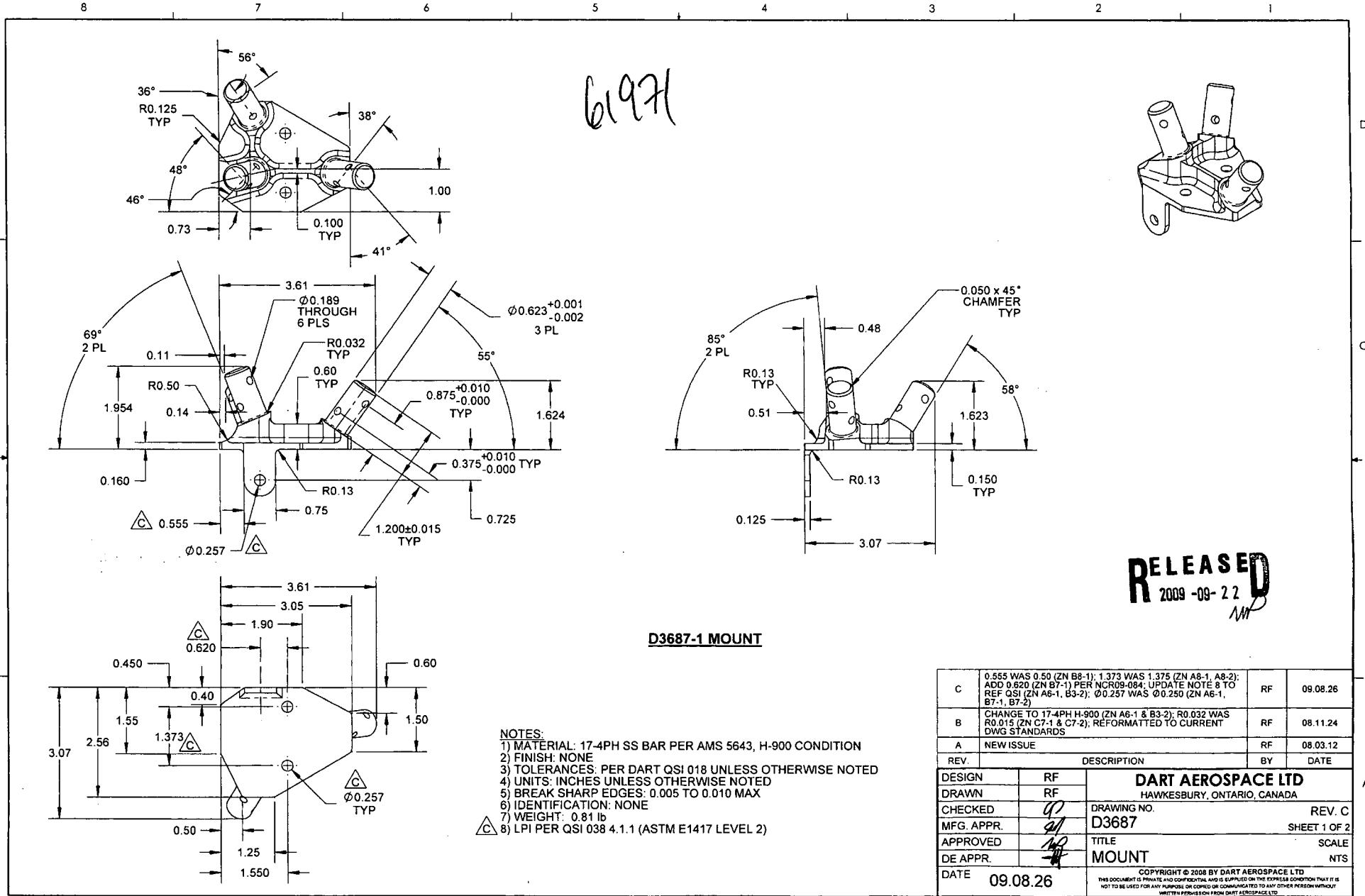


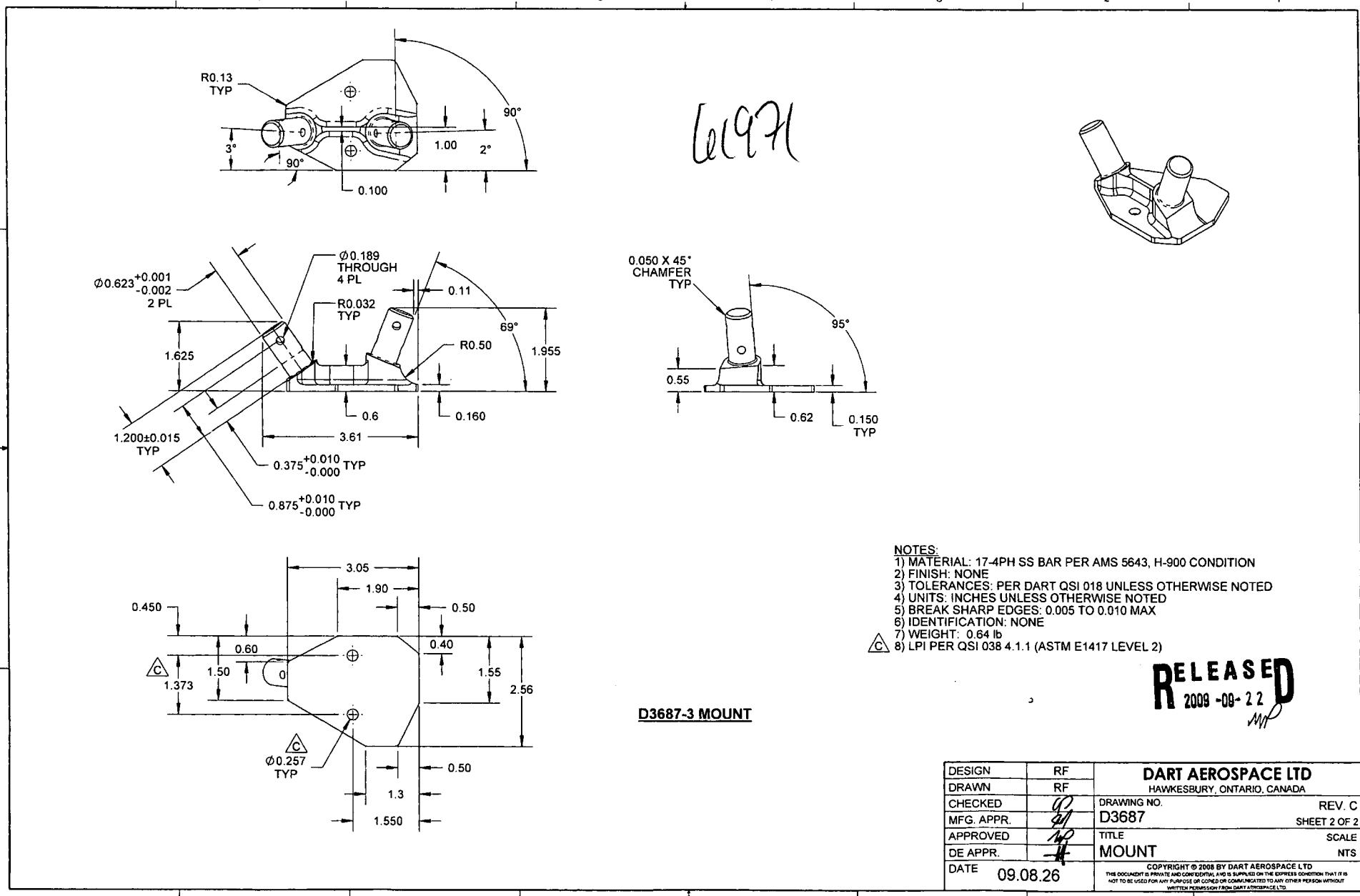
B56462 +3  
B51097 +1

8/10/09/100

MOUNT

Location	Loc Qty	Loc Code
ST080	3	
51097	1	
56462	2	





## **Jason Murdoch**

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**From:** David Shepherd [dshepherd@dartaero.com]  
**Sent:** Thursday, September 02, 2010 3:52 PM  
**To:** 'Marc Bellavance'  
**Cc:** 'Jason Murdoch'  
**Subject:** RE: D205-770-011 Replacement Engine Mount Kit  
**Attachments:** image002.jpg

Yes ... It is acceptable to open up the holes slightly. I do not feel an LPI is required after the rework.

David

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**From:** Marc Bellavance [mailto:[mbellavance@dartaero.com](mailto:mbellavance@dartaero.com)]  
**Sent:** Thursday, September 02, 2010 1:43 PM  
**To:** 'David Shepherd'  
**Cc:** 'Jason Murdoch'  
**Subject:** FW: D205-770-011 Replacement Engine Mount Kit  
**Importance:** High

CONFERENCE ONLY

David,

Can you please have a look at this issue and advise.

Per Jason's investigation, the 0.189" holes on P/N D3687-1 are indeed too small (0.185" to 0.187") on pretty much all the parts we have in stock and therefore, it is impossible to insert the required bolts through. Funny thing is, 2 legs out of 3 are assembled prior to packaging and it seems to Jason and me that the holes might have been reworked to tolerance during assembly. However, there is no non-conformance reported on the W/O's, no sign offs on the rework whatsoever.

We need to ship a replacement kit to Day Aviation who are not willing to rework the kit themselves ASAP per Eagle. Question is: can manufacturing has your authorization to rework the part so we can ship the Kit to our customer? Also, is LPI required after the rework?

Thanks,

**Marc Bellavance**  
Mechanical Designer/Technical Support  
**DART aerospace Ltd.**  
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Fax: 613-632-9311  
E-mail: [mbellavance@dartaero.com](mailto:mbellavance@dartaero.com)  
Web: [www.dartaero.com](http://www.dartaero.com)

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**From:** Jason Murdoch [mailto:[jmurdoch@dartaero.com](mailto:jmurdoch@dartaero.com)]  
**Sent:** September 2, 2010 11:27 AM